

DO NOT SCALE

Welding and Material Specification

Standard Specification Applies U.N.O:

Beams are grade \$355

Plates are minimum grade S275

Brace bars are minimum grade S235
All welds are 6mm continuous WPS-001

Company's 'Standard Tolerances for Structural Steel Fabrication' apply

100% Visual Inspection (NSSS 5th Edition CE Marking Edition Annex D) By:

Date:

Date:
Drawn By:

Sheet:

21/08/20 AJF

002

Revision:

Client: Jonathan Roberts

Main road end

Job Ref: -

Title:

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