C. S. Birks Associates Ltd Chartered Building Surveyors

Eastnor Castle Estate

Woodyard Café

Sewage Treatment Scheme

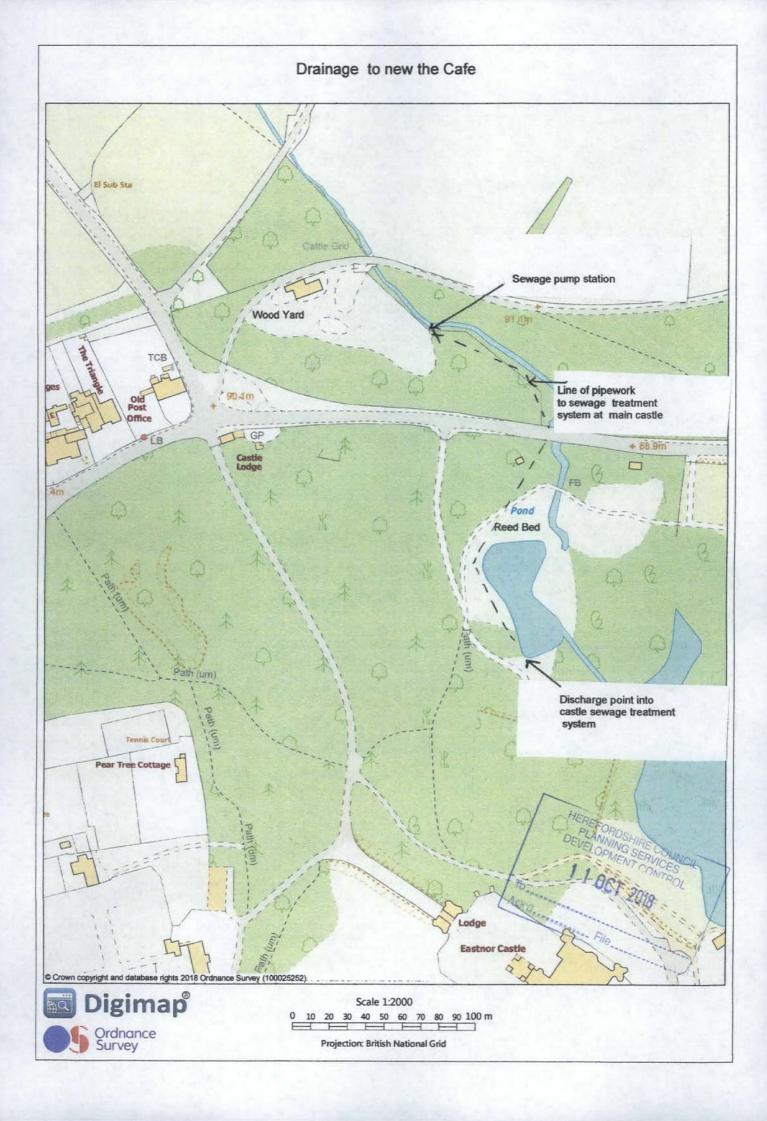
The proposal is to install a sewage pumping station on the Woodyard Café site and pump the sewage across to the main reedbed and sewage treatment system at the castle.

The pumping station will be a Saturn 2m sewage pumping station with a capacity of 3530 litres, which provides 24 hour storage. The station will be equipped the two vortex pumps, complete with a control kiosk and both an audio and visual alarm. This will cope with a capacity of two hundred people per day and with a pumping capacity of 442 litres per second. The discharge pipe work will be a 90mm external and 79mm internal diameter pipe all in black HPPE (PE 100). The pump will be a single phase electrical pump

(Technical details are attached)

C. S. Birks FRICS October 2018







Reference QK23599 - Date 09/10/2018

Mayglothling Waste Ltd Yaidon Penrhos Kington Herefordshire HR5 3LH

Phil Marron

Tel No:

01544 230364 / 07790 770664

E Mail:

Dear Sirs.

phil@mayglothlingwaste.com

Dear Sirs

Re:

2m Saturn Pump Station

We thank you for your valued enquiry, and now have pleasure in submitting our best offer for the most

suitable equipment for the above scheme on a supply only basis as detailed in the following.

1 No

Saturn

2m Package

Supply Only Basis,

Pumping Station

Please note: As the invert depth is not known, we have assumed it is no deeper than 1.2m below cover level.

We have also assumed the 2m head given is from cover level. If these assumptions are incorrect, please

advise and we shall requote.

Packaged Pumping Station, incorporating 80 mm pipework and valves all assembled and housed in a strong polyethylene chamber, with a 5 Tonne smwl (44 tonne gross laden) access cover.

A fully automatic control panel, activated by level switches complete with pump trip / high level alarm with

audio/visual warning are incorporated as standard.

The Package Pumping Station is supplied fully assembled and ready for installation on site.

A detailed

Installation Manual is supplied, allowing for easy installation by a competent builder or ground

worker. The pumping station can be fully operable within a couple of days from delivery.

Reference QK23599 -

Date 09/10/2018

Quotation

PACKAGE PUMPING STATION

Serving:

Pump Duty: Flow

Foul Water. 3m3 storage requested

4.00

I/s

Total Duty Head

7.19

metres 2

Pump: Model Qty DGO 200/2/80

Motor

Submersible

1 1 OCT 2018

A1CM5

80

mm Solids Handling

kW

1.70

kW

11.2

Voltage 230

Phase:

Rating Cable Length

10

FLC

Amps:

m

Operation Mode (duty/standby) Auto **Control Specification:** Panel: IP 54 Steel enclosure c/w run/trip indicators, pump trip / high level warning alarm & volt free contacts. (Not suitable for outdoor use unless installed within a kiosk - please see optional extras) Cable Level 3 No Float 10 Control **Switches** Length: SATURN80 Chamber: Model Saturn Product Reference :-PP/ Diameter 1.500 metres Depth 2.000 metres Inlet Size 150 mm I/D 160 mm Outside Diameter Chamber Pipework: 80 mm Valves: **Gate Valve** 80 mm Reflux Valve 80 mm 900 Access Size mm 1200 Not X Opening, Cover: suitable for Highways, 5 Tonne smwl (44 tonne gross laden) Loading Outlet Pipework (not included, for provision by others) Recommended 79 mm Inside Diameter Black HPPE (PE100) SDR17 Rising Main: Size of HPPE adaptor: 90 mm Outside Diameter **Pumping Station Pipework** 90 mm HPPE Adapter **Termination Point:** (included) **Unit Price for Supply Only** Net + VAT at prevailing rates where applicable. **Delivery Period** 1 to 2 Weeks from receipt of an official order. Carriage: included As one drop with off Loading by Client. Extra for M & E Net + VAT (Based upon a Single Specific Visit) Commissioning: **Optional Extras** IP65 Control Kiosk Net + VAT at prevailing rates where applicable. 1250 H x 750 W x 400 D for a Single Door Mild Steel Kiosk. (Green) 160 mm Inlet Assembly Net + VAT at prevailing

rates where applicable.

Reference QK23599 Date 09/10/2018 Quotation

PACKAGE PUMPING STATION

Exclusions:

- a) Civil works relating to installation of package pumping station.
- b) Excavation / Backfilling .
- c) Pipework connection outside of package pumping station.
- d) Installation / Commissioning.

Notes:

- 1) The above prices are net and do not include for any main contractor discounts or retentions.
- 2) Mayglothling does not accept liquidated damages.
- 3) A comprehensive Installation Manual is provided, any requirement beyond the standard Conditions of Contract must be specifically agreed with Mayglothling, and confirmed in writing.
- 4) The cable lengths offered for the pumps and level control will allow the control panel to be sited a maximum distance of 4.75 metres from the pump chamber, with the control

panel positioned not more than 1.5 metres above the cover level, having the cable ducting running in the most direct route.

If you have doubts about the cabling requirements please contact us and we will be happy to assist.

5) The pump offered are designed to transfer bodily waste, toilet paper and household wash waters only. Sanitary towels, condoms, cotton wool and other such items should not enter the pumping station.

Validity:

This quotation is valid 30 days from the date of issue.

Service and Maintenance Agreement is valid for 6 months from the date of issue.

Terms:

Terms and Conditions of Sale are available on our website

Storage and Retention:

We can confirm that our offer complies with the storage requirements of 3m³ 'assuming that the

cover level is the first point of overflow.

If you have a specific retention requirement other than that which we have confirmed as above, please

confirm the details of your requirements and we shall revise our offer where possible to suit.

Design Statement:

Please note that as part of this quotation, we endeavour to include all design features as per your request. If

however we have failed to include a specific requirement within our quotation that you do require, please

confirm so by return so that the quotation can be quickly revised. Any items not included for within this

quotation will be fully chargeable should they be required at a later date.

Discharge Consent:

Prior to order, please ensure that you have raised the appropriate sewer connection application with your local

water authority to confirm that the flow rate proposed from this pumping station design is acceptable should the

system be discharging into an existing sewer network.

We endeavour to offer the correct pumping station design for the application, however your local water authority

may apply flow rate restrictions which in turn will affect the pumping station design.

Mayglothling will not accept or reimburse any costs should you choose to install a pumping

station at your own risk, without

the necessary consent in place.

Septicity:



Steps have been taken within this design to keep the risk of septicity occurring to a minimum. Our calculations based upon the information provided at enquiry stage, additional septicity control methods

are available

should this be of interest to you.