Please let me know when this has been scanned, thanks.

From: Fred Drabble [mailto:freddrabble@norder.co.uk]

Sent: 03 June 2014 18:49

To: Gibbons, Kelly; Buttery, Helen

Cc: mark.s.smith@heineken.co.uk; Ben Botwright; kjg@alectia.com; rosu@alectia.com; Kevin Wood **Subject:** 6686 -PLANNING APPROVAL ref 131678/F - HEINEKEN HEREFORD — BULMERS CIDER

MILLS – (Project Romeo) Process Building Building Extensions

Kelly Gibbons – Planning Officer, Herefordshire Council

Kelly

HEINEKEN HEREFORD - BULMERS CIDER MILLS - (Project Romeo) Process Building Extensions

PLANNING APPROVAL ref 131678/F

Further to the Conditions of the above Planning Approval, please note the following as a request to discharge conditions:-

- A) Condition 1 Concerning commencement of the development within 3 years, from the date of Permission 21 October 2013. Please note that the Contractor for these construction works has now been selected and is programmed to be on site to undertake the works from around the end of June.
- B) Condition 2 Concerning the approved drawings. The overall approval is for proposed building extensions over two or three phases of development (Phase 1, Phase 2 & Phase 2a). Please find attached our current drawings showing the Phase 1 part of the building, which is the phase of the works that the Contractor is to undertake. These are submitted to illustrate the extent of the works being undertaken and also show certain detailed developments to this part of the proposed works since the date of the Approval. These include the omission of the large roller shutter doors on the south-east elevation and the change in associated use of the access roadway alongside that elevation, from forklift, general and emergency vehicle use, to just emergency vehicle use and occasional maintenance access. As part of this, a concrete roadway instead will link around to the building from the opposite (northwest) side of the building - all of which is intended to reduce noise/potential nuisance to the closest residential properties, in the 'Prime Minister roads' beyond the south-east boundary. The external stair previously shown in front of the south-west elevation has been omitted and, as part of this, the personnel entry at that gable end has been improved in arrangement. The arrangement of the external bunded tanks area has changed - there are now 13 tanks (including 2 future tanks) rather than the 10 tanks illustrated previously. The sizes/proportions of the tanks are different also – this has come about through detailed development of the Process Engineer's design and to fit in with the latest anticipation of process product needs. As part of this, it has also been possible to identify 7 existing tanks that can be re-used from elsewhere within the Bulmers Site, which is beneficial both on economic grounds and to avoid un-necessary waste and scrapping of otherwise serviceable vessels. Some of the vessels/tanks within the area are similar in height to the original illustrations, but some are taller. These taller vessels have been located to the north-west end of the bunded area, so that they are furthest away from the residential boundary to the south-east. This is all illustrated on the attached drawings, including a suitably updated version of our drawing 6686-645, previously produced to illustrate the relationships of building and vessel heights, relative to the screening fence and Leylandii hedge to the southeast and the closest residential properties, in the 'Prime Minister roads' beyond that

boundary. The drawings generally show the nearby tanks/vessels in relation to the other, significantly larger existing vessels of the Process/Fermentation Building that is being extended.

Please note that materials and details throughout remain as described on the original drawings and Design & Access Statement.

If, once you have had time to review the attached drawings, you feel that any of the above aspects of the developed design drawings would benefit from review under separate 'Non-material Amendment Application' or 'Application to Vary a Condition' – please let me know and I will arrange for a suitable submission and fee to be lodged in due course.

- C) Condition 3 Concerning landscaping. In part, our earlier Condition discharge application and various e-mails of 4/5 February onwards relate to this. The majority of the existing trees in the construction area, the deciduous trees and the Scots Pine, have been removed down to stump height the exception being the 5 tall Leylandii trees, which have been left to be removed after the bird nesting season, no earlier than August and with the benefit of full appropriate investigation by suitably qualified tree surgeons to establish that those trees are clear of nesting birds.
 - The remaining soft and hard landscaped areas are shown on the attached drawings and the soft landscaping (generally retained/reinstated grassed areas and including trees left in the triangular area to the north-east) and these will continue to benefit from Heineken site's existing grounds/landscape maintenance arrangements. Once the 5 tall Leylandii tree to the south end of the Process Building extensions have been removed, we will check the potential for incorporating some smaller scale planting in that corner, in the space remaining after formation of the emergency vehicle route.
- D) Condition 4 Concerning landscape maintenance. Any planting or grassed areas will, as noted in the item above, be looked after on a regular basis through Heineken Site's existing and ongoing grounds/landscape maintenance arrangements.
- E) Condition 5 Concerning the recommendations set out in the Ecologist's report. This report, dated 4 September 2013, will be provided to the Contractor, who will be instructed to follow the recommendations contained therein, insofar as those relate to this particular building and area of the overall brewery site.
- F) Condition 6 Concerning the Contractor's construction phase working hours indicated in this condition the tender documents and contract documents list working hours within those indicated in this Condition.
- G) Condition 7 Concerning parking for site operatives and site visitors. This has all been allowed for within the project to be completely clear of the surrounding roads etc and other Heineken Site car parks and to be fully within the Contractor's generous site set-up and compound area, as illustrated on the attached Site Management Plan drawing 6686-64F. This is within the overall Heineken Bulmers site, on the cleared area of the former Cider Mills buildings, apple pits etc demolished in 2012 under the Prior Notice Planning Application ref 111825D. This is currently empty/vacant space, awaiting this temporary use.
- H) Condition 8 Concerning external lighting proposals. These are still to be developed in detail, by the Specialist Sub-Contractor, in conjunction with the Electrical Engineering Consultants and this information will be submitted to you in due course. Therefore this will be subject to a later and separate application to discharge a condition.
- Condition 9 Concerning foul and surface water drainage. It is confirmed that these are linking to existing permitted systems within the overall main site and are separately drained from site.
- J) Condition 10 Concerning surface water drainage. It is confirmed that this does not connect to the public sewerage system.

- K) Condition 11 Concerning land drainage run-off. It is confirmed that this does not connect to the public sewerage system.
- L) Condition 12 Concerning surface water drainage works details. Please find attached to my separate (due to file attachment size total accumulating on this mail) following e-mail a report that has been prepared covering this, which has already been issued separately to the Environment Agency, as part of the related PPC permit variations submission process.

I trust that the above information is suitable and sufficient to bring about a discharge of the Conditions noted.

I have, through arrangements made with your Planning Services Support Officer, Helen Buttery, this afternoon, lodged a payment directly with Herefordshire Council, in the sum of £97.00p, cross referenced to this e-mail, to cover the fee relating to this request to discharge conditions.

Regards

Fred Drabble

Project Architect



Norder Design Associates Limited, Beech Lawn, Green Lane, Belper, Derbyshire, DE56 1BY

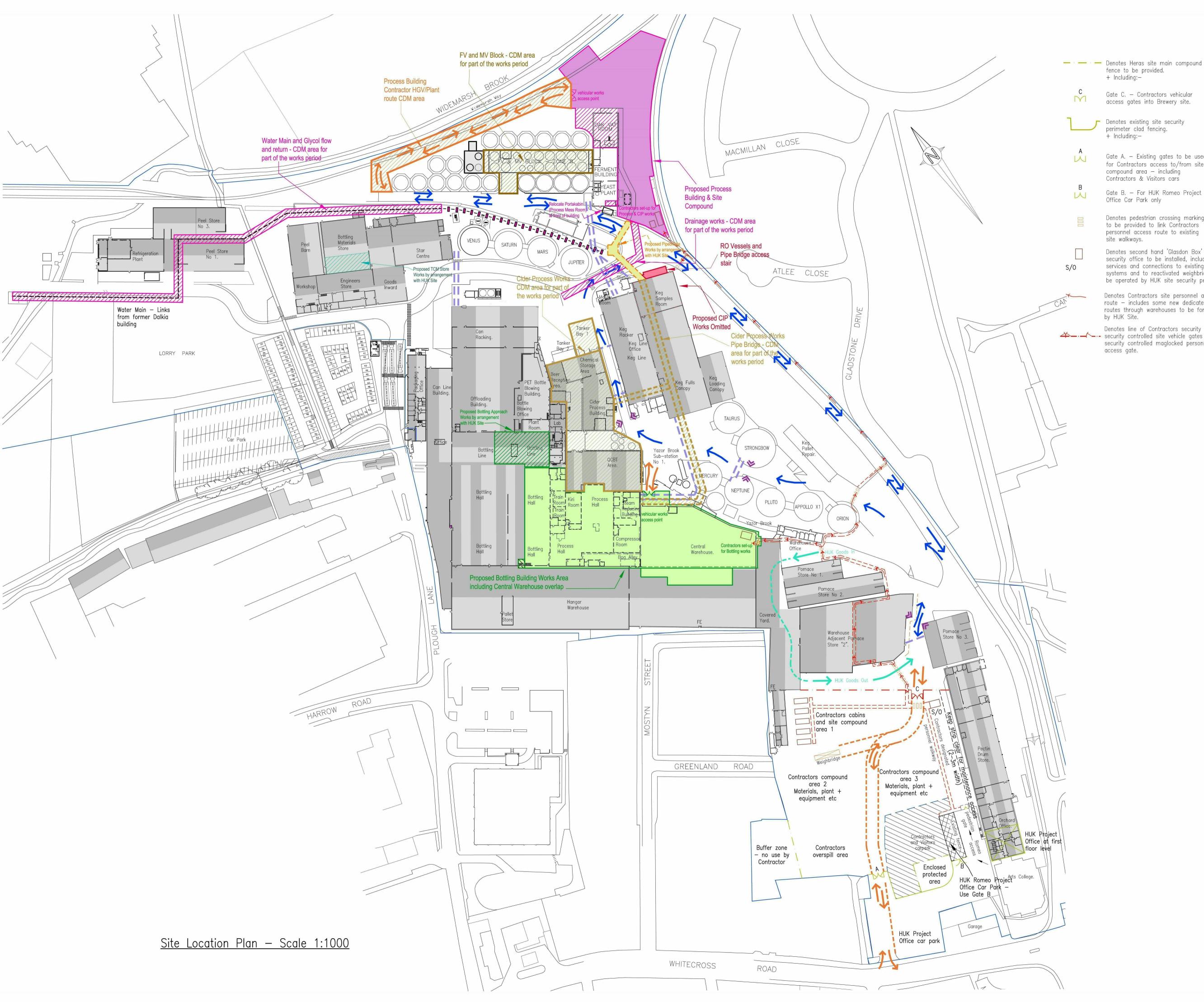
Telephone: 01773 824414 Fax: 01773 823305

Web Page : www.norder.co.uk E-mail : freddrabble@norder.co.uk

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All dimensions must be checked on site. Only figured dimensions should be worked from. Discrepancies must be reported to Norder Design Associates before proceeding.

— — Denotes overhead services, pipe — — bridges etc @ approx. 4.5m.- To be site checked & sacrificial warning goal post arrangements to be provided.

Denotes two way shared* HGV/plant traffic circulation routes

(*HUK & Contractor). Single arrow denotes 'one-way' section of route

Denotes two way Contractor
HGV/plant traffic access route. Full safety signage to be provided.

Denotes second hand 'Glasdon Box' type Denotes One way HUK HGV security office to be installed, including all warehouse access route. services and connections to existing site

Denotes Contractors site personnel access route — includes some new dedicated routes through warehouses to be formed

by HUK Site. Denotes line of Contractors security fence, security controlled site vehicle gates and security controlled maglocked personnel access gate.

fence to be provided.

Gate C. — Contractors vehicular

access gates into Brewery site.

Gate A. — Existing gates to be used

for Contractors access to/from site

Gate B. — For HUK Romeo Project

Denotes pedestrian crossing markings

systems and to reactivated weighbridge. To

be operated by HUK site security personnel.

to be provided to link Contractors

personnel access route to existing

Denotes existing site security perimeter clad fencing.

compound area — including

Contractors & Visitors cars

Office Car Park only

site walkways.

+ Including:-

+ Including:-

>> Contest pinch points on vehicular circulation routes. Provide suitable safety warning signage.

Denotes existing weighbridge reactivated and read—out cabling re routed to HUK operated site security office. All vehicle movement weights in/out to be recorded.

INTERIM UPDATE DRAWING

- F 29.05.14 RO Vessels and Pipebridge access stair location confirmed
- E 20.05.14 Revised to suit returned mark—up
- of 16.05.14 D 12.05.14 Updating to suit meetings of
- 23.4.14
- C 02.02.14 Tender Drawing for Project Romeo Updating to suit Heineken comments of 29.01.14
- Changes from A2 to A1 size B 03.01.13 Updating to suit Heineken e-mail of 13.12.12 and meeting of 18.12.12 — Tender note removed

A 21.09.12 Various updating agreed at meeting of 19.09.12

AMENDMENT

CLIENT

HEINEKEN

Bulmers Brewery Hereford Project Romeo ARCHITECTURAL DRAWING

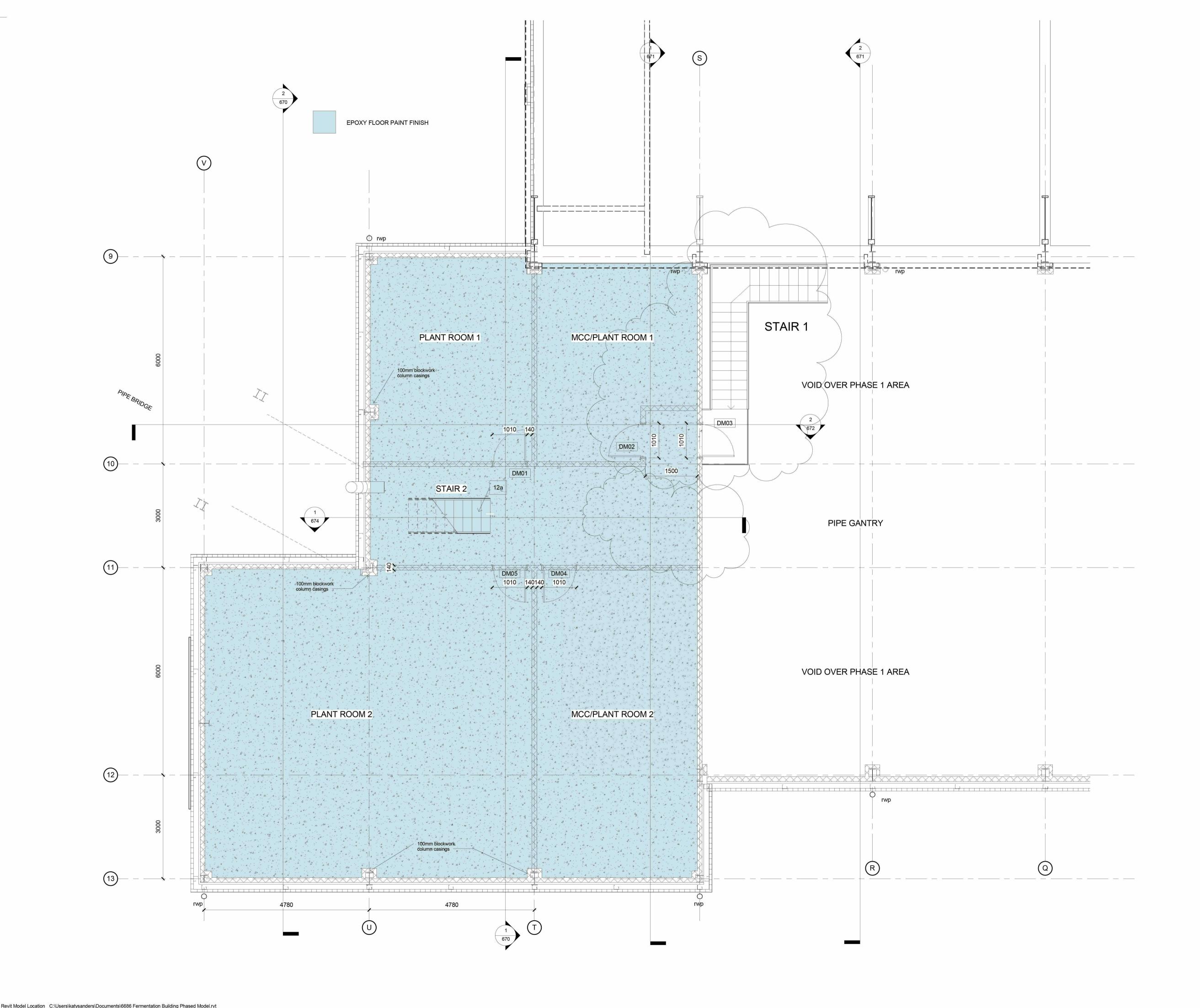
DRAWING TITLE

Site Location Plan showing Contractors Compound and Site Management Plan



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DATE August 2012	DRAWN MvH/FD	CHECKED KW
JOB No. 6686	DRAWING No.	REV.



Print Date and Time: 03/06/2014 15:26:47

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PRELIMINARY CONSTRUCTION ISSUE

E 27.05.14 Updated to agreed contract status KES
D 31.01.14 Updating for Tender Issue LT
C 24.01.14 General Updating LT
B 17.01.14 General Updating LT
A 20.12.13 General updating following 50% EEM Review LT

REV DATE AMENDMENT BY

CLIENT



PROJECT

Bulmers Brewery, Hereford Process Building Extensions ARCHITECTURAL DRAWING

DRAWING TITLE

Mezzanine Floor Setting Out Plan



NORDER

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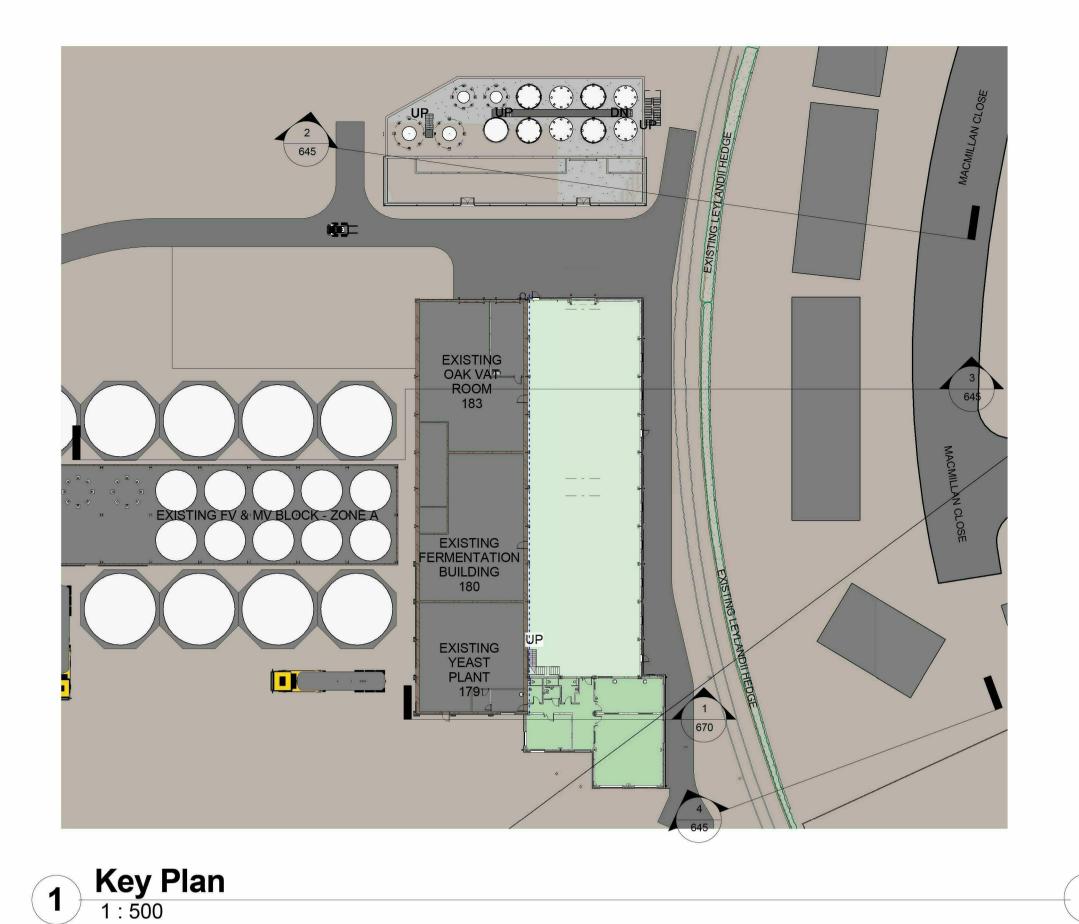


Document Issue Sheet

Structural and Civil Engineering Consultants

Beech Lawn, Green Lane, Belper, Derby, DE56 1BY Tel: 01773 824414 Fax: 01773 823305 e-mail: enquiries@norder.co.uk

	-mail: enquiries@norder.co.uk												
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6686- 652	Proposed Elevations NW & SW	Е	A1		1	Α	В	С	D	D	Е	Е	
6686- 653	Sections & NE Elevation	E	A1		1	Α	В	С	D	D	E	E	
6686- 654	Proposed Elevation Details	E	A1		1	Α	В	С	D	D	E	E	
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6686- 666	Ground Floor Detailed Setting out Plan	E	A1	1		Α	В	С	D	D	Ε		
6686- 667	Mezzanine Floor Setting Out Plan	Е	A1	1		Α	В	С	D	D	Е	Е	
6686- 668	Pipe Bridge Setting Out Plan	Е	A1	/		Α	В	С	D	D	Ε		
6686- 669	Roof Plan	D	A1	1		Α	В	С	D	D	D		
6686- 670	Sections A & B	Е	A1	1		Α	В	С	D	D	Е		
6686- 671	Sections C & D	E	A1	1		Α	В	С	D	D	E		
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6686- 674	Section J-J	D	A1	/			Α	В	С	С	D		
6686- 675	Section L-L	D	A3		/		Α	В	С	С	D		
6686- 676	Ground Floor Finishes	E	A1	1		Α	В	В	С	С	Ε		
6686- 677	Specification Notes	Е	A1			Α	В	В	С	С	Ε		
6686- 678	Ground Floor Ceiling Layout	В	A3					1	Α	Α	В		
6686- 679	Door Schedule	В	A1					1	Α	Α	В		



NOTE: Red line represents sight cut off line from approximately eye level at property wall

Pear Vessel Walkway

Fructose Vessel Level

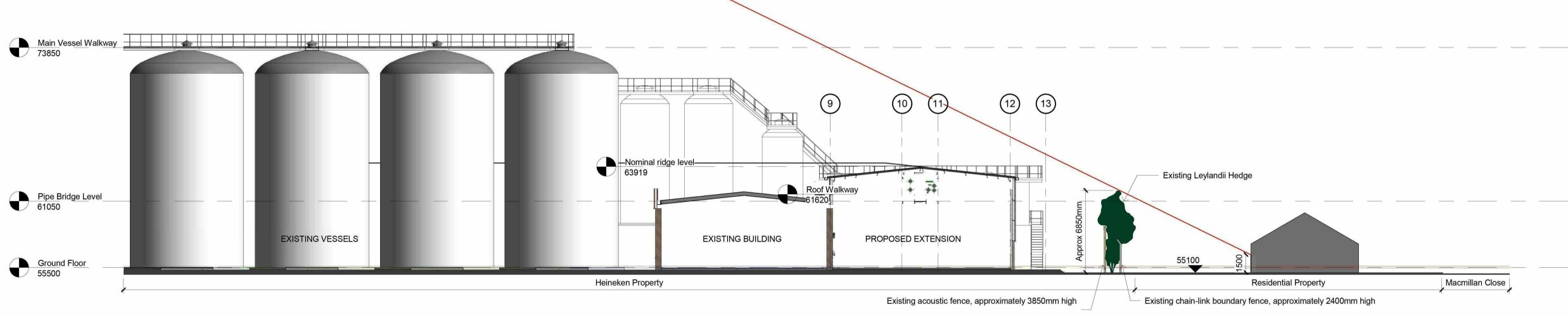
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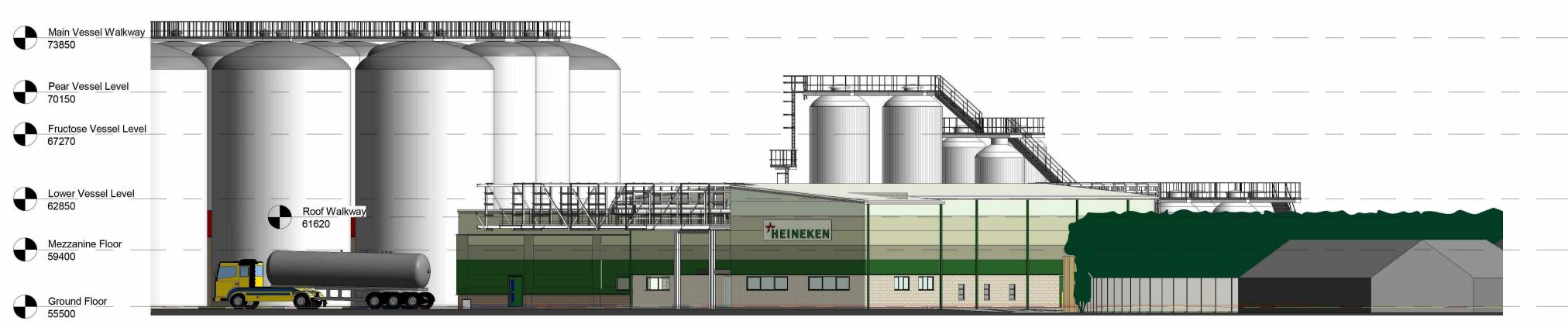
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Group and Macmillan Close

Section Through Boundary Between Proposed Extension and Macmillan Close



Section/ Elevation Through Boundary

Revit Model Location C:\Users\katysanders\Documents\6686 Fermentation Building Phased Model.rvt

A 03.06.14 Phase 2 omitted. Bunded Vessel group revised. KES

REV DATE AMENDMENT BY

CLIENT



PROJECT

Bulmers Brewery, Hereford Process Building Extensions ARCHITECTURAL DRAWING

DRAWING TITLE

Sections Showing Proposed Extension in Relation to Existing Bordering Properties

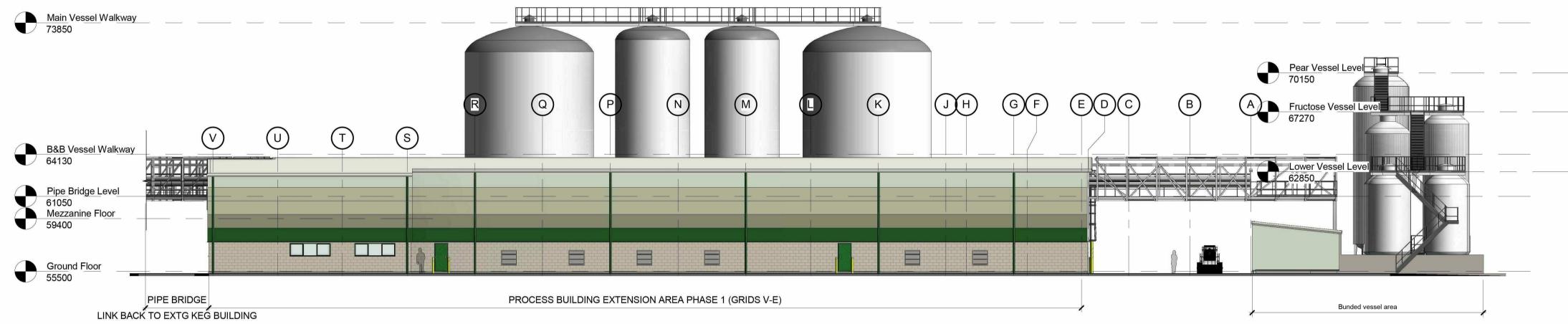


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6686	645		Α



Proposed NE Elevation
1:200



Proposed SE Elevation



MATERIALS FOR PROPOSED WORKS:

Fair faced Forticrete blockwork up to dado level, approximately 2.1m above finished ground floor level, generally colour Bathstone, with low level, below dpc work and cills in colour Steel Grey. Walls above dado height profiled composite insulated metal cladding system, grading up in horizontal bands of Kingspan Microrib lightly profiled panels of Heritage Green (RAL 6002), through Moorland Green (RAL 100 60 20) and Meadowland (RAL 100 80 20) up to Hamlet (RAL 9002).

GUTTERS, RWPS, FASCIAS: Generally Hamlet (RAL 9002)

FLASHINGS: To match/ compliment the adjacent building material.

FLAT ROOFS: Single ply membrane, colour Goosewing Grey (RAL 080 70 05).

PITCHED ROOFS: Profiled insulated metal system cladding, colour Hamlet (RAL 9002).

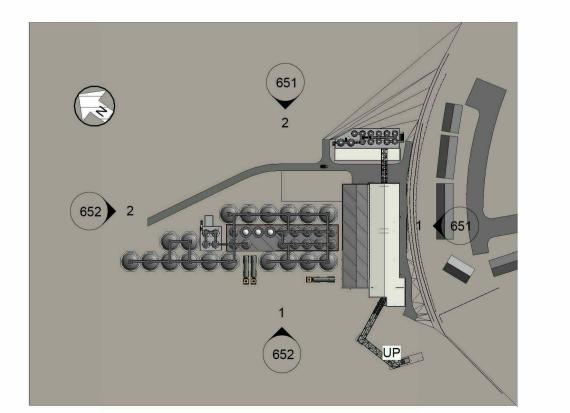
STAIRS, HANDRAILS, WALKWAYS AND ASSOCIATED STRUCTURE: Galvanised steel.

PERSONNEL DOORS AND WINDOWS: Steel, polyester powder-coat finished, in Emerald (Heineken) Green (RAL 6001).

ENTRANCE LOBBY DOORS & SCREENS: Aluminium, polyester powder-coat finished, in Emerald (Heineken) Green (RAL 6001). Glazing to be grey body tint solar control glass

LOUVRES: Galvanised steel, polyester powder-coat finished, in Cream (RAL 9001) to compliment blockwork.

SIGN: Corporate Logo Sign. Approximate size 1000 x 500mm, 50mm off building face, subject to later Permission to Display an Advertisment Application.



Key Plan

Print Date and Time: 03/06/2014 15:25:04

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PRELIMINARY CONSTRUCTION **ISSUE**

27.05.14 Updated to agreed contract status D 31.01.14 Updating for Tender Issue C 24.01.14 General Updating B 17.01.14 General Updating A 20.12.13 General updating following 50% EEM Review **REV DATE AMENDMENT** BY CLIENT



PROJECT

Bulmers Brewery, Hereford Process Building Extensions ARCHITECTURAL DRAWING

DRAWING TITLE

Proposed Elevations NE & SE PHASE 1

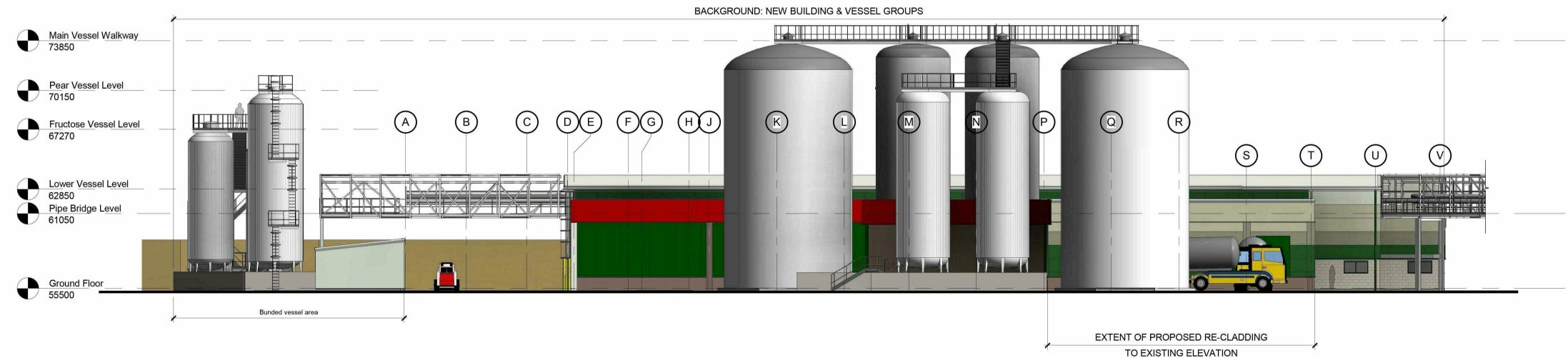


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651	Е
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Proposed SW Elevation 1:200



Proposed NW Elevation



MATERIALS FOR PROPOSED WORKS:

Fair faced Forticrete blockwork up to dado level, approximately 2.1m above finished ground floor level, generally colour Bathstone, with low level, below dpc work and cills in colour Steel Grey. Walls above dado height profiled composite insulated metal cladding system, grading up in horizontal bands of Kingspan Microrib lightly profiled panels of Heritage Green (RAL 6002), through Moorland Green (RAL 100 60 20) and Meadowland (RAL 100 80 20) up to Hamlet (RAL 9002).

GUTTERS, RWPS, FASCIAS: Generally Hamlet (RAL 9002)

FLASHINGS: To match/ compliment the adjacent building material.

FLAT ROOFS: Single ply membrane, colour Goosewing Grey (RAL 080 70 05)

PITCHED ROOFS: Profiled insulated metal system cladding, colour Hamlet (RAL 9002).

STAIRS, HANDRAILS, WALKWAYS AND ASSOCIATED STRUCTURE: Galvanised steel.

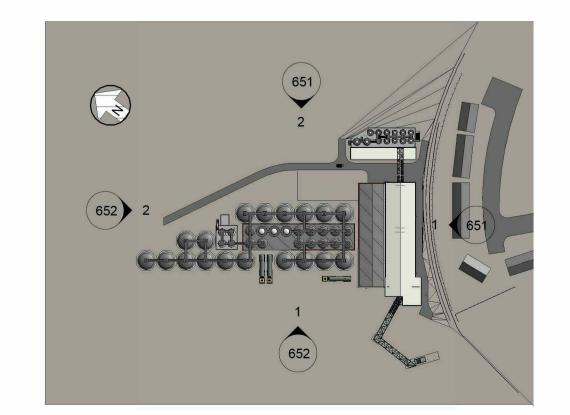
PERSONNEL DOORS AND WINDOWS: Steel, polyester powder-coat finished, in Emerald (Heineken) Green (RAL 6001).

ENTRANCE LOBBY DOORS & SCREENS: Aluminium, polyester powder-coat finished, in Emerald (Heineken) Green (RAL 6001). Glazing

to be grey body tint solar control glass

LOUVRES: Galvanised steel, polyester powder-coat finished, in Cream (RAL 9001) to compliment blockwork.

SIGN: Corporate Logo Sign. Approximate size 1000 x 500mm, 50mm off building face, subject to later Permission to Display an Advertisment Application.



Key Plan

Print Date and Time: 03/06/2014 15:25:44

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PROJECT

Bulmers Brewery, Hereford Process Building Extensions ARCHITECTURAL DRAWING

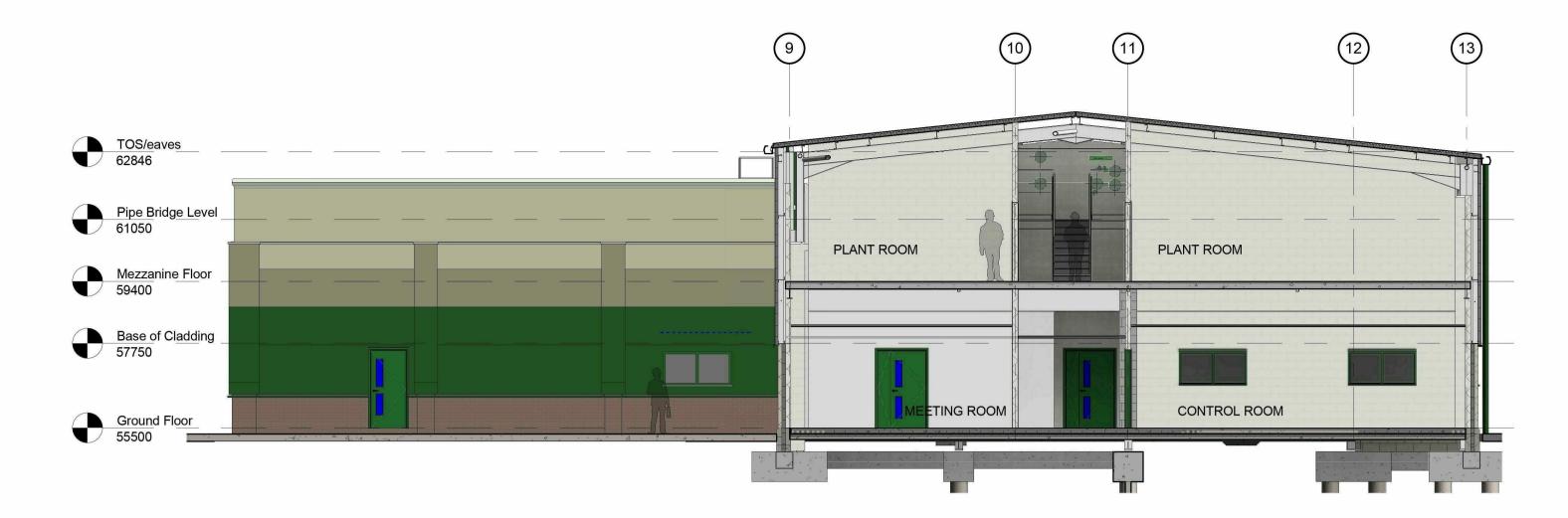
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Proposed Elevations NW & SW PHASE 1



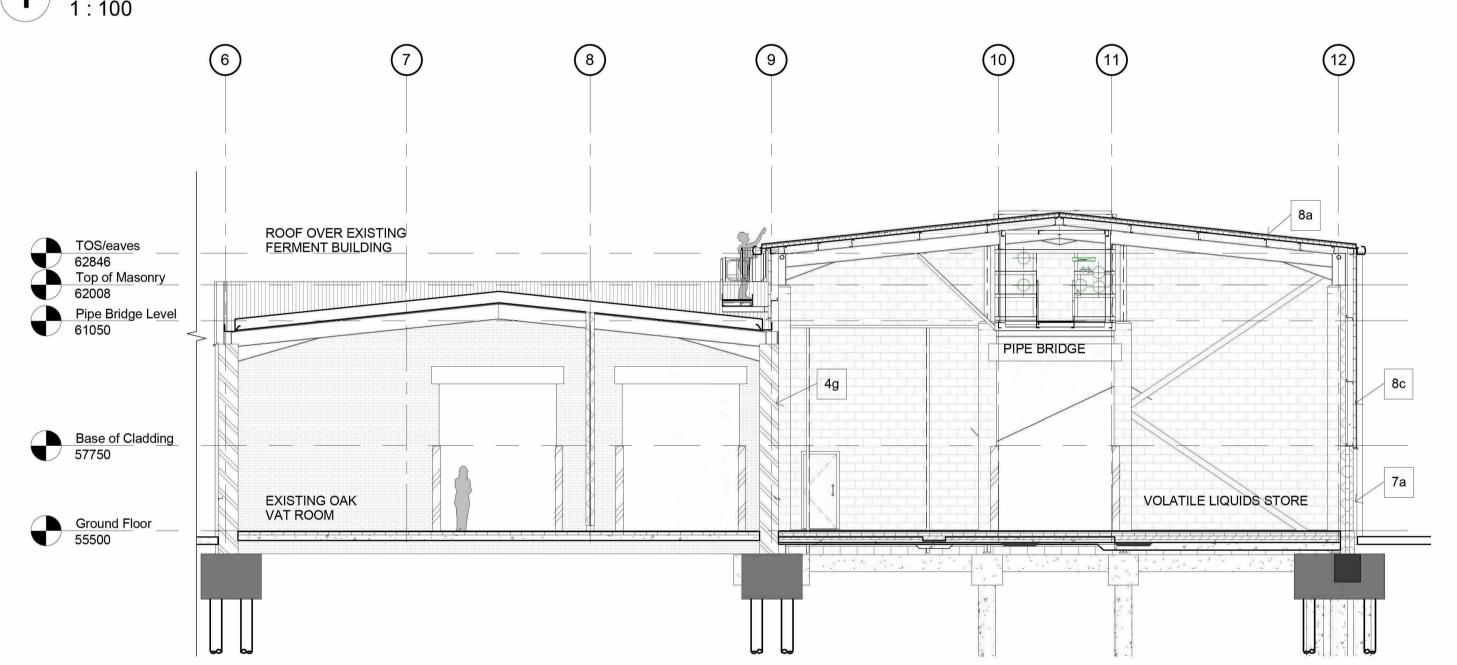
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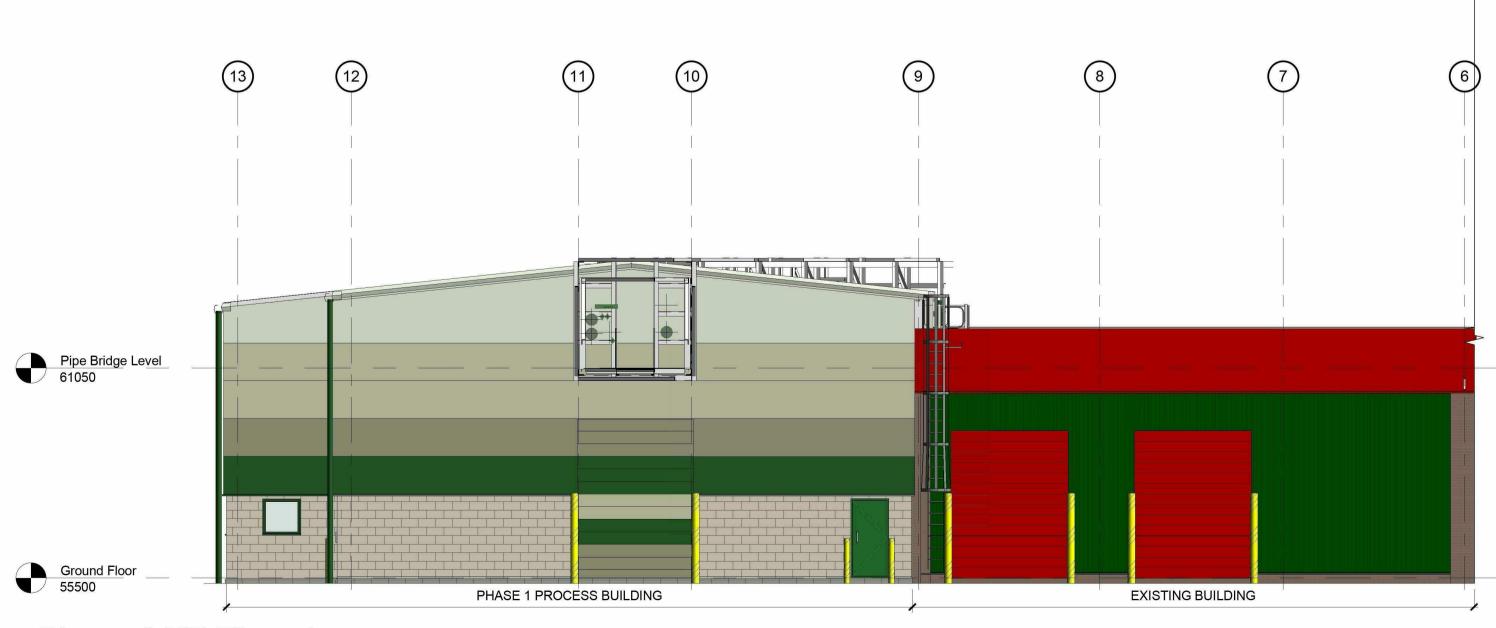


Phase 1- Section Through Control Room

1:100



Phase 1- Section Through Process Hall



Phase 1 NE Elevation

15 0 1 2 3 4 5

MATERIALS FOR PROPOSED WORKS:

Fair faced Forticrete blockwork up to dado level, approximately 2.1m above finished ground floor level, generally colour Bathstone, with low level, below dpc work and cills in colour Steel Grey. Walls above dado height profiled composite insulated metal cladding system, grading up in horizontal bands of Kingspan Microrib lightly profiled panels of Heritage Green (RAL 6002), through Moorland Green (RAL 100 60 20) and Meadowland (RAL 100 80 20) up to Hamlet (RAL 9002).

GUTTERS, RWPS, FASCIAS: Generally Hamlet (RAL 9002)

FLASHINGS: To match/ compliment the adjacent building material.

FLAT ROOFS: Single ply membrane, colour Goosewing Grey (RAL 080 70 05).

PITCHED ROOFS: Profiled insulated metal system cladding, colour Hamlet (RAL 9002).

STAIRS, HANDRAILS, WALKWAYS AND ASSOCIATED STRUCTURE: Galvanised steel.

PERSONNEL DOORS AND WINDOWS: Steel, polyester powder-coat finished, in Emerald (Heineken) Green (RAL 6001)

Aluminium, polyester powder-coat finished, in Emerald (Heineken) Green (RAL 6001). Glazing to be grey body tint solar control glass ENTRANCE LOBBY DOORS & SCREENS:

SIGN: Corporate Logo Sign. Approximate size 1000 x 500mm, 50mm off building face, subject to later Permission to Display an Advertisment Application.

LOUVRES: Galvanised steel, polyester powder-coat finished, in Cream (RAL 9001) to compliment blockwork.

Key Plan

Print Date and Time: 03/06/2014 15:25:55

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- 7. Temporary works associated with the construction of the project shall be the responsibility of the Principal Contractor.
- 8. Where any temporary works or scaffolding are required the Principal Contractor shall appoint a competent and suitably experienced Temporary Works Coordinator (TWC). Refer to BS 5975 for guidance on temporary works and the role of a TWC.
- 9. Calculations and drawings of all Contractor designed structural items associated with NDA's design responsibilities shall be submitted to the Engineer for comment at least 10 days prior to manufacture. Any comments made by NDA do not absolve the Contractor of his design responsibilities.

PRELIMINARY CONSTRUCTION ISSUE

DATE	AMENDMENT	BY
20.12.13	General updating following 50% EEM Review	LT
17.01.14	General Updating	LT
24.01.14	General Updating	LT
31.01.14	Updating for Tender Issue	LT
27.05.14	Updated to agreed contract status	KES
	31.01.14 24.01.14 17.01.14 20.12.13	31.01.14 Updating for Tender Issue 24.01.14 General Updating 17.01.14 General Updating 20.12.13 General updating following 50% EEM Review

PROJECT

Bulmers Brewery, Hereford Process Building Extensions ARCHITECTURAL DRAWING

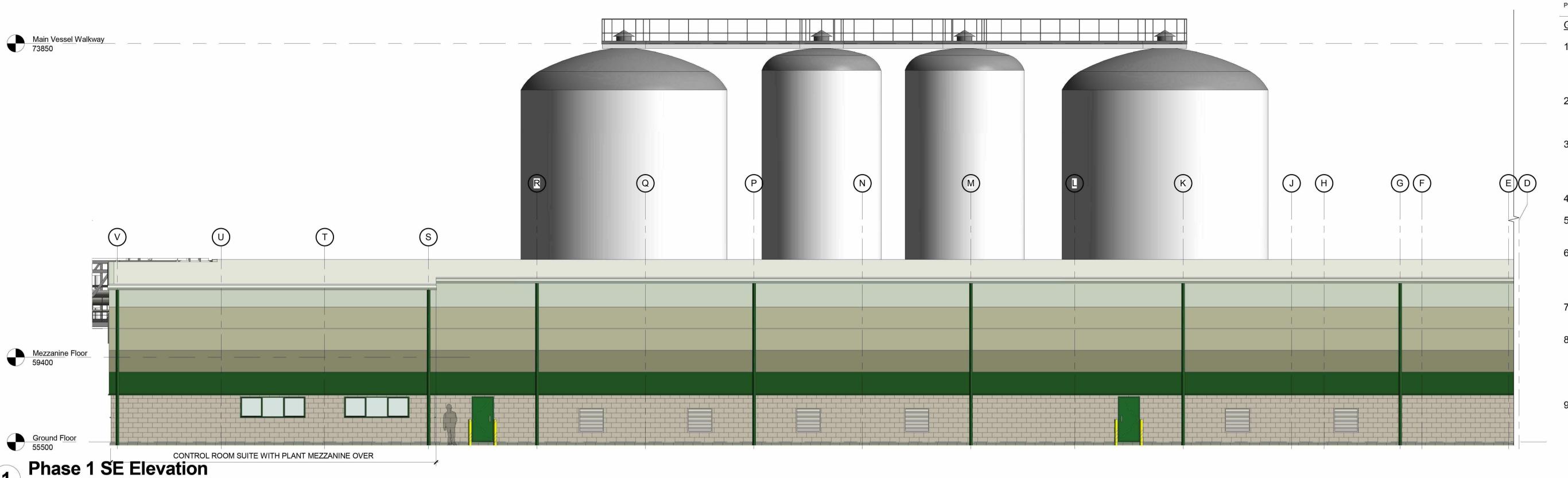
DRAWING TITLE

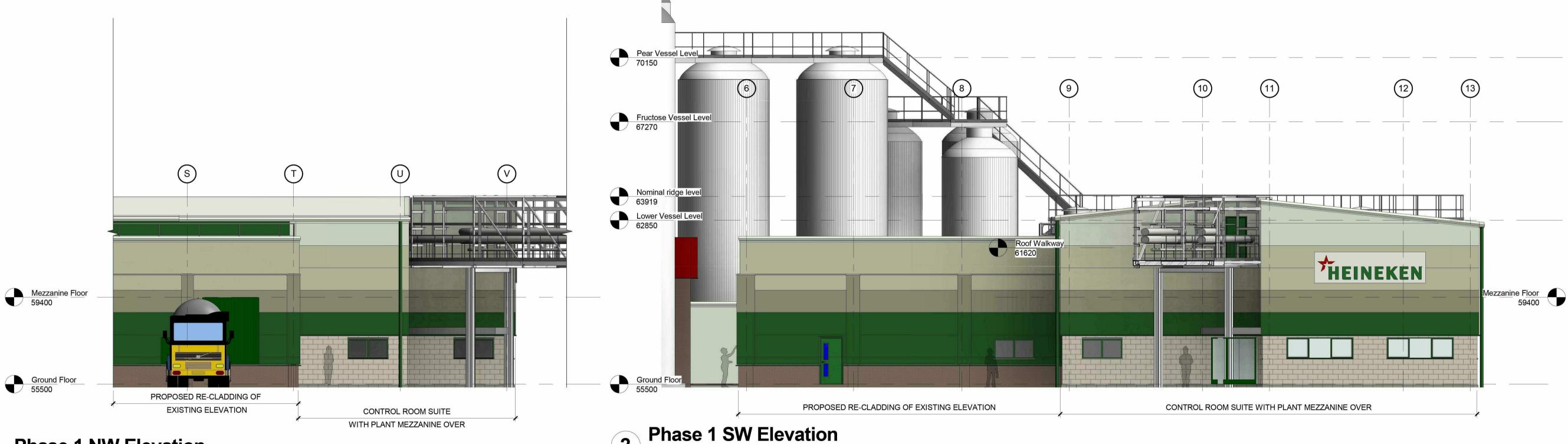
Sections & NE Elevation PHASE 1



NORDER

SCALE		
As indicated	SHEET S	SIZE A1
DATE	DRAWN	CHECKED
June 2013	RDS	FD
PROJECT NO.	DRAWING N	NO. RE
6686	653	Е





MATERIALS FOR PROPOSED WORKS:

20m

LS: Fair faced Forticrete blockwork up to dado level, approximately 2.1m above finished ground floor level, generally colour Bathstone, with low level, below dpc work and cills in colour Steel Grey. Walls above dado height profiled composite insulated metal cladding system, grading up in horizontal bands of Kingspan Microrib lightly profiled panels of Heritage Green (RAL 6002), through Moorland Green (RAL 100 60 20) and Meadowland (RAL 100 80 20) up to Hamlet (RAL 9002).

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LOUVRES: Galvanised steel, polyester powder-coat finished, in Cream (RAL 9001) to compliment blockwork.

SIGN: Corporate Logo Sign. Approximate size 1000 x 500mm, 50mm off building face, subject to later Permission to Display an Advertisment Application.

4 Key Plan 1: 2000

Print Date and Time: 03/06/2014 15:26:24

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PRELIMINARY CONSTRUCTION ISSUE

E 27.05.14 Updated to agreed contract status KES
D 31.01.14 Updating for Tender Issue LT
C 24.01.14 General Updating LT
B 17.01.14 General Updating LT
A 20.12.13 General updating following 50% EEM Review LT

REV DATE AMENDMENT BY

CLIENT

HEINEKEN

PROJECT

Bulmers Brewery, Hereford Process Building Extensions ARCHITECTURAL DRAWING

DRAWING TITLE

Proposed Elevation Details
Process Building
PHASE 1

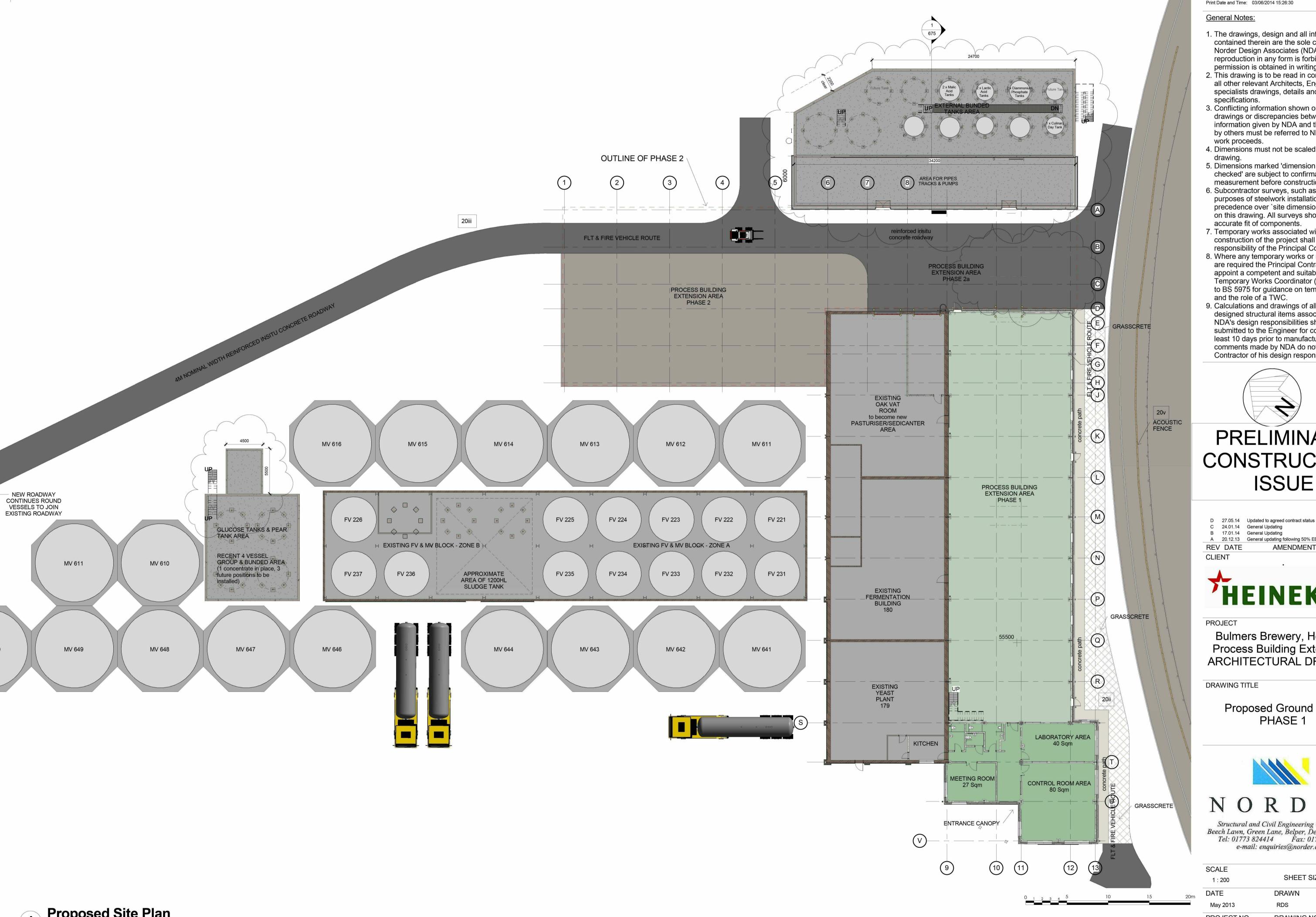


NORDER

Structural and Civil Engineering Consultants
Beech Lawn, Green Lane, Belper, Derby DE56 1BY
Tel: 01773 824414 Fax: 01773 823305
e-mail: enquiries@norder.co.uk

SCALE		
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DATE	DRAWN	CHECKED
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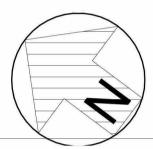
Phase 1 NW Elevation



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PRELIMINARY CONSTRUCTION **ISSUE**

C	24.01.14	General Updating	LT
В	17.01.14	General Updating	LT
Α	20.12.13	General updating following 50% EEM Review	LT
REV	DATE	AMENDMENT	BY
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KES

PROJECT

Bulmers Brewery, Hereford Process Building Extensions ARCHITECTURAL DRAWING

DRAWING TITLE

Proposed Ground Floor PHASE 1

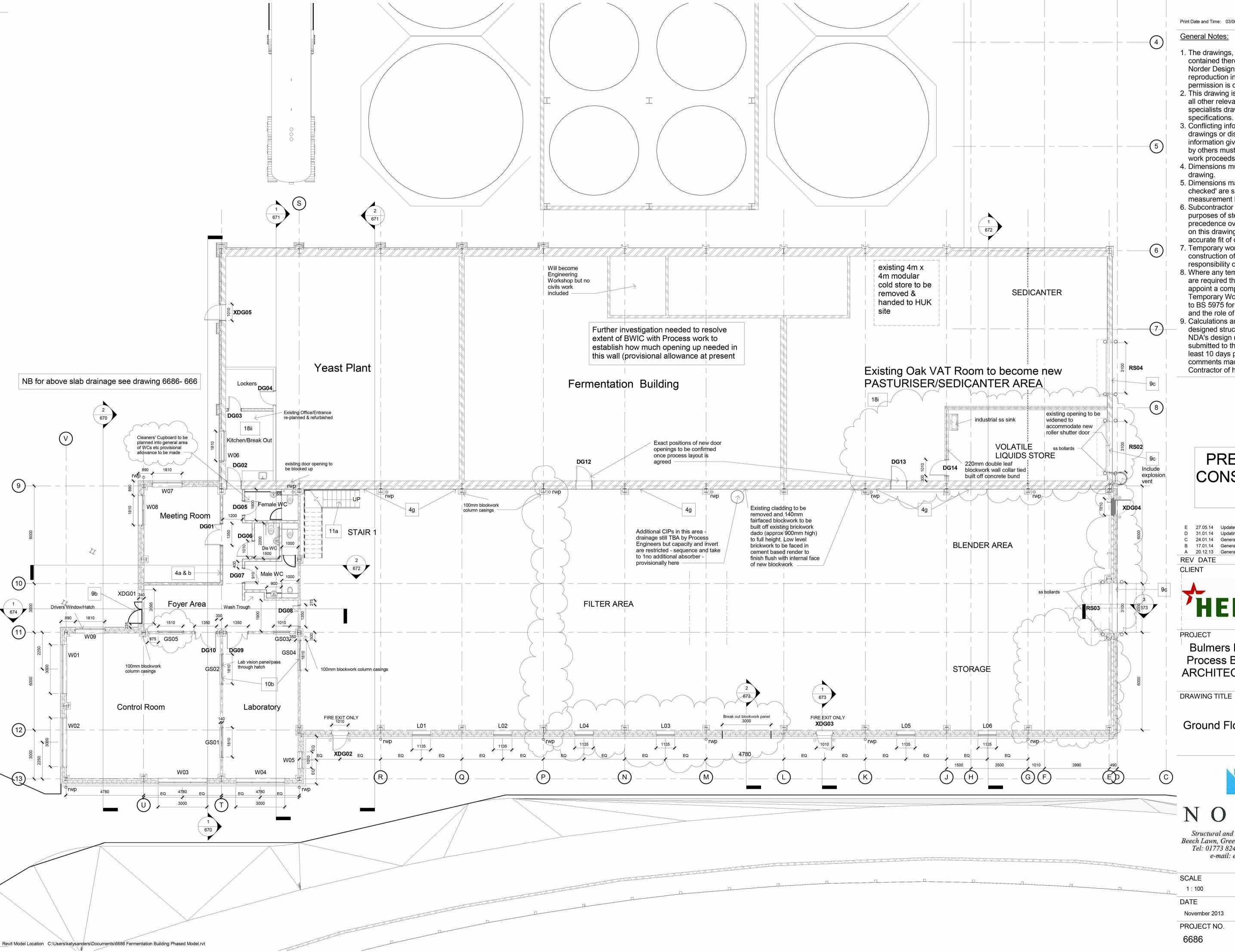


NORDER

Structural and Civil Engineering Consultants Beech Lawn, Green Lane, Belper, Derby DE56 1BY Tel: 01773 824414 Fax: 01773 823305 e-mail: enquiries@norder.co.uk

1: 200	SHEET S	SIZE A1
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May 2013	RDS	FD
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Revit Model Location C:\Users\katysanders\Documents\6686 Fermentation Building Phased Model.rvt



Print Date and Time: 03/06/2014 15:26:42

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PRELIMINARY CONSTRUCTION **ISSUE**

27.05.14 Updated to agreed contract status 31.01.14 Updating for Tender Issue C 24.01.14 General Updating B 17.01.14 General Updating A 20.12.13 General updating following 50% EEM Review **REV DATE AMENDMENT**

Bulmers Brewery, Hereford Process Building Extensions ARCHITECTURAL DRAWING

DRAWING TITLE

Ground Floor Setting out Plan



NORDER

	SCALE					
1	1 : 100	SHEET SIZE A				
	DATE	DRAWN (CHECKED			
	November 2013	LT	FJD			
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